

01.

Un'inesauribile
fonte di creatività

An endless source
of creativity



Introduction.

Masterpiece nutre la creatività che genera capolavori. Con ben 10 tinte, punta in modo deciso sul colore. Ma non solo: le due anime di cui si compone traducono in sofisticate superfici ceramiche due estetiche iconiche come il cemento e il seminato veneziano.

Suggerimenti tanto fertili e duttili liberano la creatività di architetti e interior designer, alle prese con uno stimolante gioco combinatorio. Al pari delle sette note o delle lettere dell'alfabeto, un numero finito di elementi di base si rivela in grado di generare un'infinità di accostamenti possibili, che arrivano a coinvolgere numerosi altri materiali del catalogo Lea Ceramiche.

Come strumento di design, Masterpiece si rivela subito una collezione originale e ricercata, semplice da interpretare nonostante il suo inesauribile potenziale creativo. Le qualità tecniche del gres porcellanato ne fanno una superficie per l'interno e per l'esterno ricca di formati, resistente e inalterabile nel tempo, pratica e versatile, sana e sicura grazie alle proprietà antibatteriche PROTECT.

Masterpiece fuels the creativity that generates masterpieces. Featuring 10 different shades, it places a strong emphasis on colour. Though not exclusively: its two components translate two iconic aesthetics – concrete and Venetian seminato – into sophisticated ceramic surfaces.

These fertile and versatile effects unleash the creativity of architects and interior designers in a stimulating interplay of combinations. Like the seven notes or the letters of the alphabet, a finite number of base elements can be used to generate an infinite number of possible combinations, involving many other materials in the Lea Ceramiche catalogue.

As a design tool, Masterpiece immediately reveals itself as an original and sophisticated collection that is simple to interpret despite its inexhaustible creative potential. The technical qualities of porcelain stoneware make it a surface for indoor and outdoor use with a wide selection of formats: it is resistant, durable, practical, versatile, healthy and safe thanks to its PROTECT antibacterial properties.



MASTERPIECE

Due materie e due estetiche si incontrano, innescando un'esplosione di creatività destinata a ispirare capolavori di interior design.

PIECE

Ispirato al seminato veneziano, non si limita a reinterpretare i colori di Master ma ne propone di nuovi, arricchiti da scaglie di materia che ne attraversano lo spessore.

MASTER

Prende a modello un cemento fatto a mano e costellato da micro inclusioni di materiale inerte. Per questo ogni colore presenta un variegato ventaglio di nuance.

10 COLORI

Un'estesa gamma cromatica che include tinte neutre e colori nuovi e di tendenza dell'interior italiano, per interpretare con carattere progetti dallo stile molto personale.

/ MASTERPIECE

Two materials and two aesthetics collide, triggering an explosion of creativity destined to inspire masterpieces of interior design.

/ PIECE

Inspired by Venetian seminato, it not only reinterprets Master's colours, but it also offers new shades enriched with flakes of material that run throughout the thickness.

/ MASTER

It is modelled on handmade concrete dotted with micro-inclusions of inert material. This is why each colour has a varied range of shades.

/ 10 COLOURS

An extensive colour range including neutral shades and new, trendy Italian interior colours to interpret projects with character and a very personal style.

NUOVO FORMATO 120x120 cm

Masterpiece introduce nel catalogo Lea Ceramiche un nuovo, imponente formato di gres porcellanato che ridefinisce le proporzioni delle pavimentazioni ed esalta la continuità della materia.

DESIGN FERRUCCIO LAVIANI

All'origine della collezione c'è l'approfondito studio della materia e delle cromie: il suo design accurato semplifica gli abbinamenti interni che l'accostamento con altri materiali. Una superficie architettonica di una grande firma a disposizione di tutti.

INDOOR+OUTDOOR

La finitura superficiale Grip e la versione in gres porcellanato L2, specifiche per l'outdoor, permettono un'assoluta continuità estetica tra pavimenti interni ed esterni.

ESCLUSIVA TECNOLOGIA ANTIBATTERICA

Superfici sane, sicure e protette perché la tecnologia antibatterica integrata PROTECT elimina fino al 99,9% dei batteri.

/ NEW FORMAT 120x120 cm

Masterpiece introduces a new, impressive porcelain stoneware format to the Lea Ceramiche catalogue, redefining the floors' proportions and enhancing the material's continuity.

/ FERRUCCIO LAVIANI DESIGN

An in-depth study of materials and colours lies at the heart of the collection: its precise design simplifies interior combinations and matching with other materials. An architectural surface conceived by a famous designer available to everyone.

/ INDOOR+OUTDOOR

The Grip surface finish and the L2 porcelain stoneware version, specifically designed for outdoor use, permit total aesthetic continuity between indoor and outdoor floors.

/ EXCLUSIVE ANTIBACTERIAL TECHNOLOGY

Healthy, safe and protected surfaces, because the integrated PROTECT antibacterial technology eliminates up to 99.9% of bacteria.



02a.



Colori Gres /
Stoneware Colors

01 Master White
02 Master Sand
03 Master Brown
04 Master Coal
05 Master Gray

Materiali / Materials
Gres porcellanato /
Porcelain stoneware
9mm

Finiture / Finishes
Nat
Grip

Formati / Sizes

120x120cm	48"x48"
60x120cm	24"x48"
60x60cm	24"x24"
30x60cm	12"x24"

* Escluso Master Brown - Except Master Brown

Master conserva il carattere risoluto del cemento steso a mano, nel quale risultano leggibili i micro inerti tenuti insieme dalla malta legante. Una superficie mossa e variegata che modula ognuno dei 5 colori generando un'armonica gamma di toni.



Colori L2 /
L2 Colors

01 Master White
02 Master Sand
04 Master Coal
05 Master Gray

Materiali / Materials
Gres spessorato L2 /
Extra thick porcelain
stoneware L2
20mm

Finitura / Finish
Grip L2

Formato / Size

60x120cm 24"x48"

Master retains the assertive character of hand-laid concrete, in which the micro aggregates held together by the binding mortar are clearly visible. A lively and varied surface that modulates each of the 5 colours to create a harmonious range of tones.

Master colors.



02b.



Colori Gres /
Stoneware Colors

01 Piece Light
02 Piece Alpi
03 Piece Siena
04 Piece Moka
05 Piece Dark

Materiali / Materials
Gres porcellanato /
Porcelain stoneware
9mm

Finitura / Finish
Nat

Formati / Sizes

120x120cm	48"x48"
60x120cm	24"x48"
60x60cm	24"x24"
30x60cm	12"x24"

Chiara omaggio alle storiche pavimentazioni veneziane, Piece calibra in modo originale i toni cromatici dei fondi e quello del seminato. L'impasto è arricchito da scaglie di materia, ben visibili in costa, che attraversano lo spessore della piastrella.

A clear homage to historic Venetian flooring, Piece offers an original balance between the chromatic tones of the base tiles and that of the seminato. The body mix is enriched with material flakes, which are clearly visible on the edge and which run throughout the thickness of the tile.



Piece colors.





Mosaici / Mosaics

- 01. Mosaico 36 Master
- 02. Mosaico Chip Piece

Materiale / Material
Gres porcellanato /
Porcelain stoneware
9mm

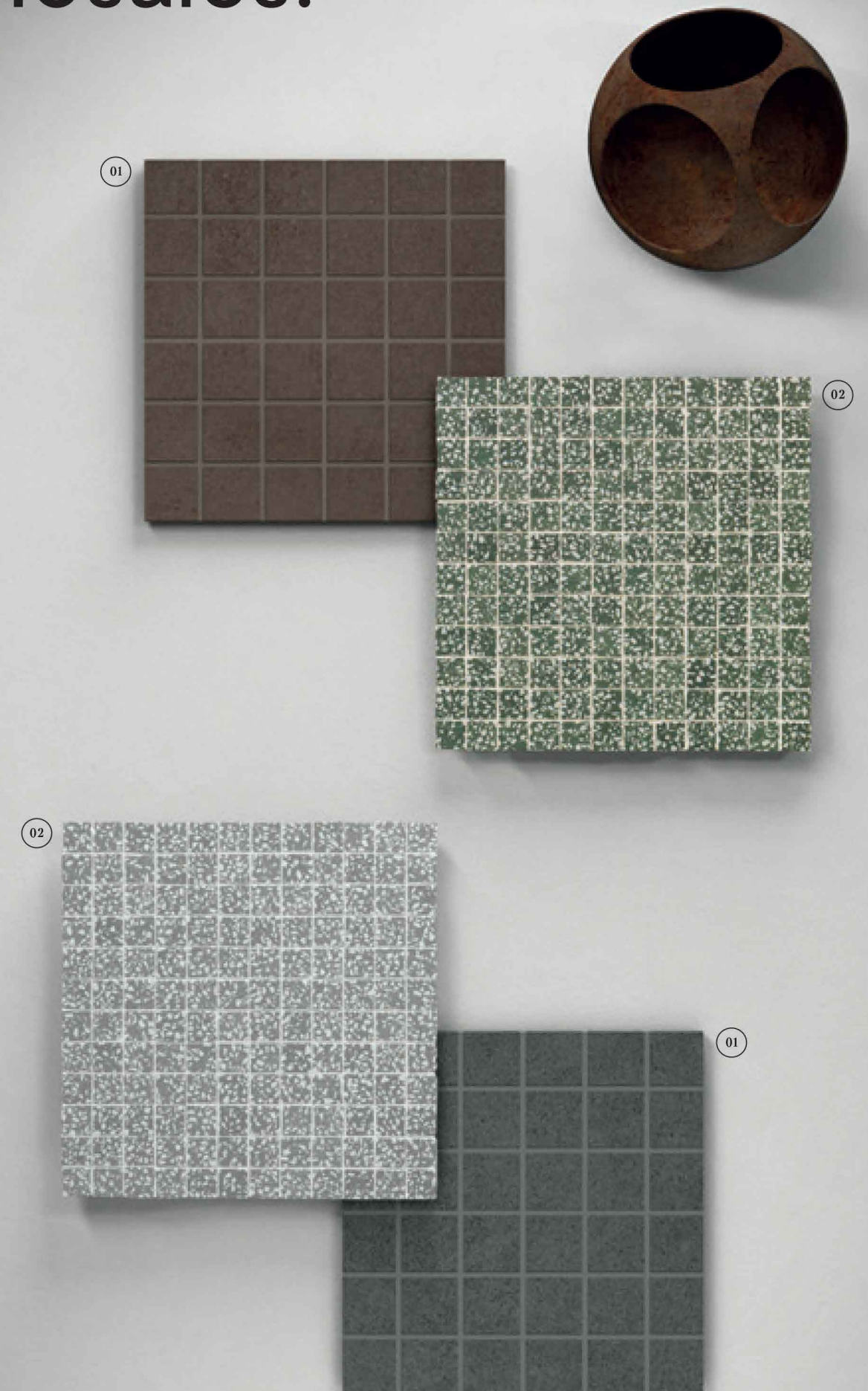
Formati / Sizes

Mosaico 36
30x30 cm 12"x12"

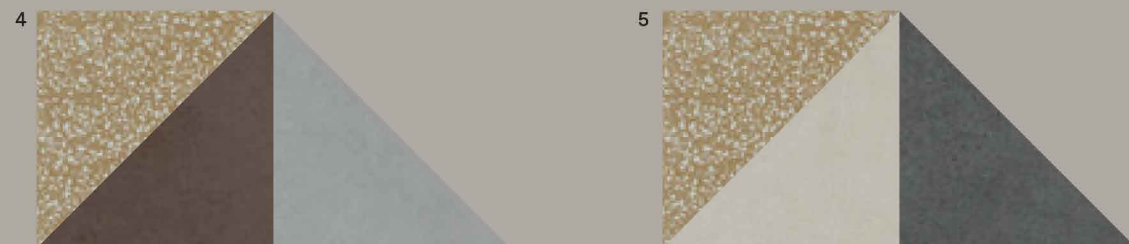
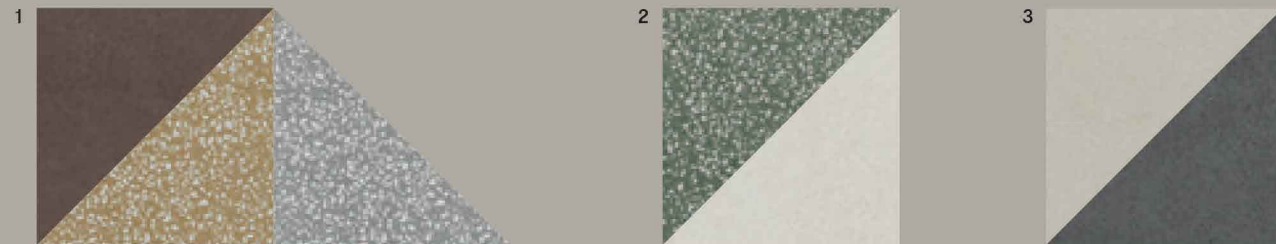
Mosaico Chip
30x30 cm 12"x12"

Al classico mosaico da 36 tessere rettificate sulla superficie Master se ne aggiunge uno da 144 caratterizzato dai bordi burattati sulla superficie Piece, la cui leggera irregolarità spezza la rigida ortogonalità della griglia di posa conferendole un accenno di movimento.

The classic mosaic of 36 rectified tiles on the Master surface is combined with a 144-tile mosaic on the Piece surface featuring barrelled edges, whose slight irregularity breaks up the rigid squareness of the laying grid and gives it a sense of movement.



03. Matching proposals.



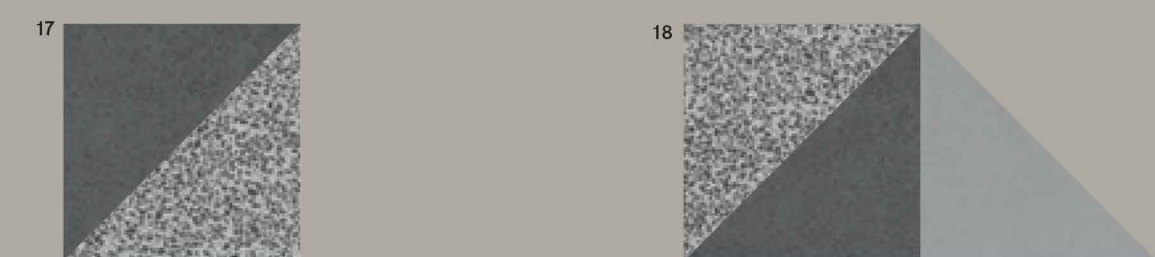
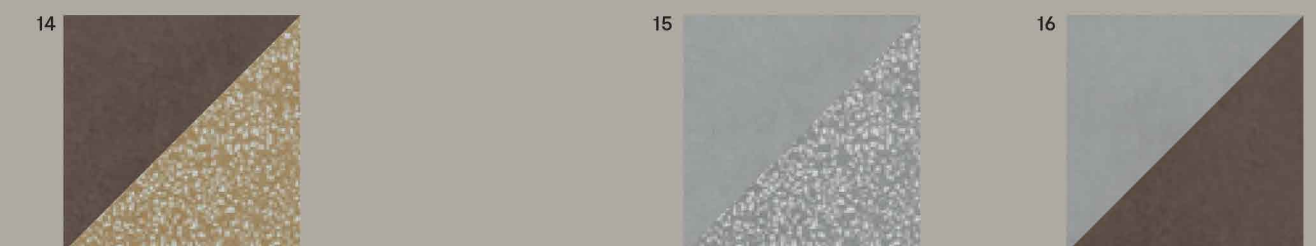
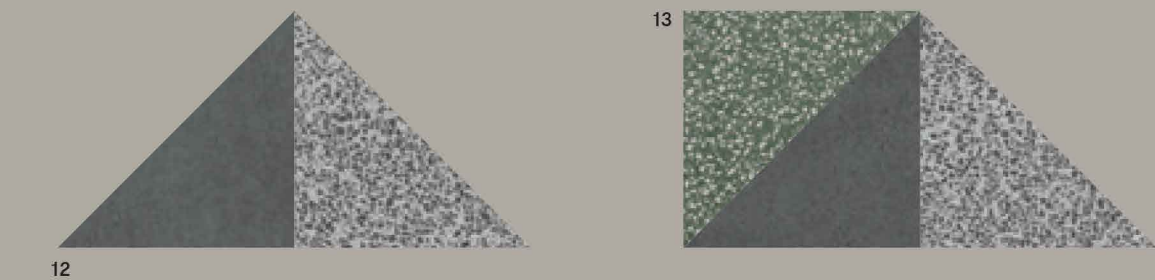
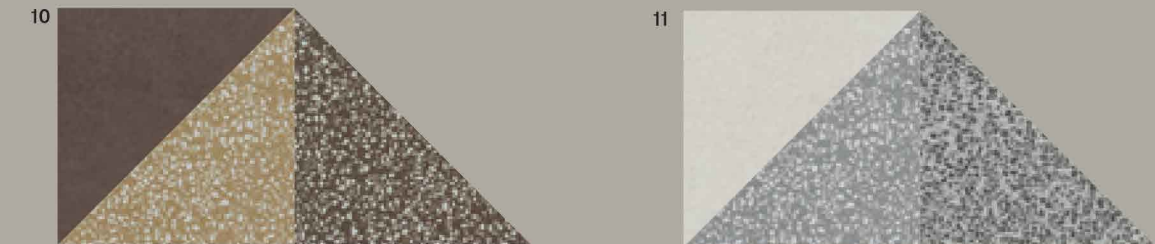
1. Master Brown, Piece Siena, Piece Light
2. Piece Alpi, Master White
3. Master Sand, Master Coal
4. Piece Siena, Master Brown, Master Gray
5. Piece Siena, Master White, Master Coal
6. Master Brown, Piece Moka

7. Master Coal, Piece Dark, Piece Siena
8. Master White, Master Brown
9. Master White, Piece Moka

Masterpiece matching.

Nel definire l'identità delle due superfici e nella composizione della palette colori, Ferruccio Laviani ha esplorato alcuni tra i tanti abbinamenti possibili: pure suggestioni che lasciano intuire le enormi potenzialità estetiche di Masterpiece.

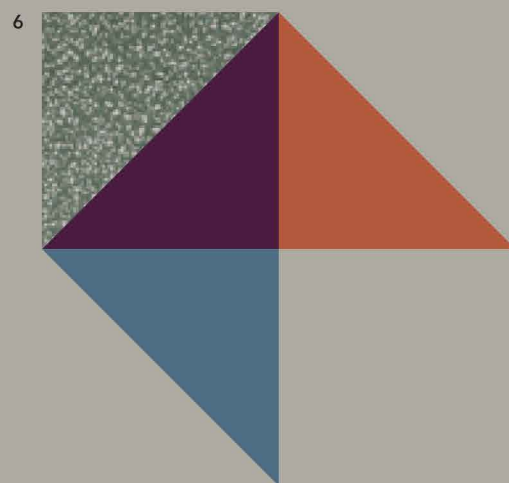
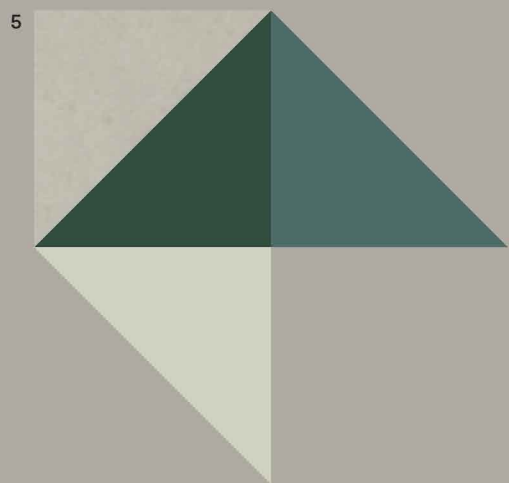
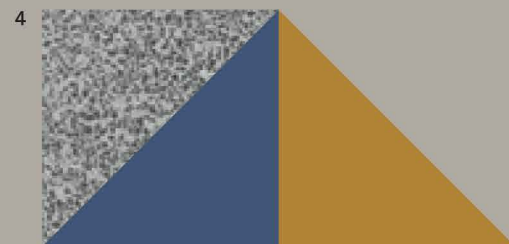
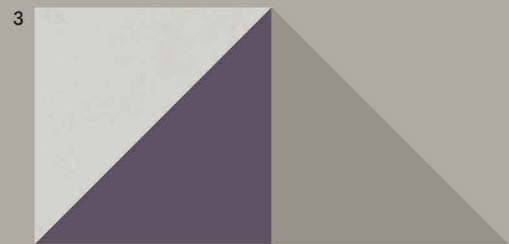
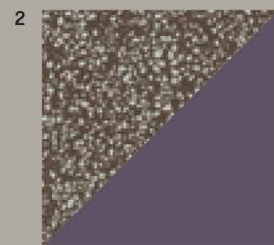
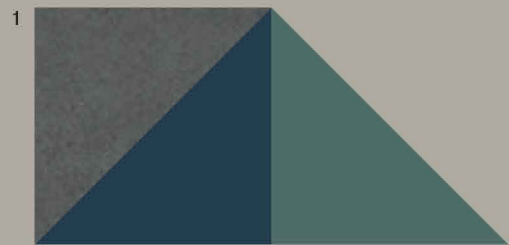
In defining the identity of the two surfaces and in composing the colour palette, Ferruccio Laviani has explored some of the many possible combinations: pure inspirations that hint at Masterpiece's enormous aesthetic potential.



10. Master Brown, Piece Siena, Piece Moka
11. Master White, Piece Light, Piece Dark
12. Master Coal, Piece Dark
13. Piece Alpi, Master Coal, Piece Dark
14. Master Brown, Piece Siena
15. Master Gray, Piece Light

16. Mastre Gray, Master Brown
17. Master Coal, Piece Dark
18. Piece Dark, Master Coal, Master Gray

03a. Matching proposals.



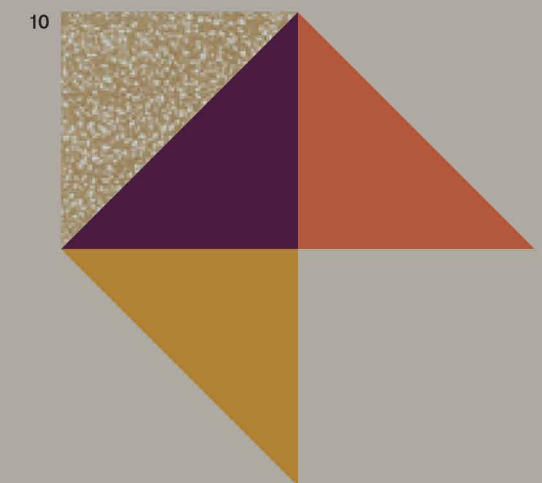
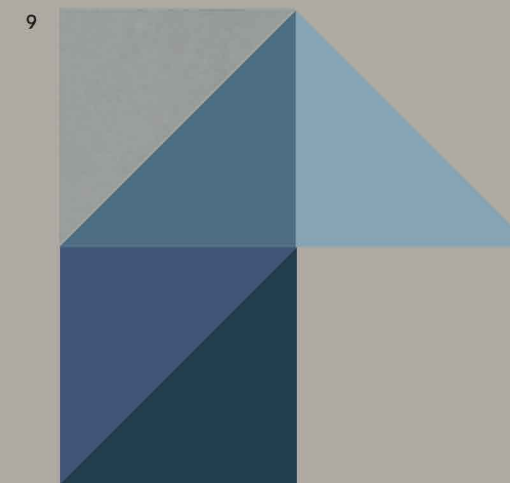
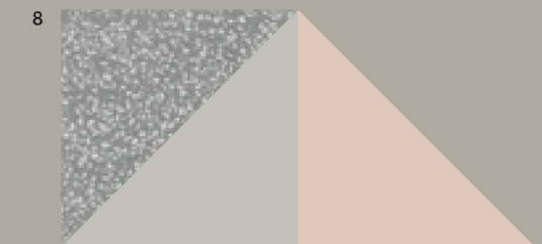
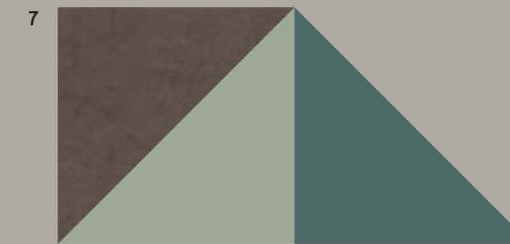
1. Master Coal, NCS 6010-B90G, NCS 7020-B10G
2. Piece Moka, NCS 7010-R30B
3. Master White, NCS 7010-R30B, NCS 4005-Y20R
4. Piece Dark, NCS 4020-R90B, NCS 3560-Y20R

5. Master Sand, NCS 7010-G10Y, NCS 6010-B90G, NCS 0505-G30Y
6. Piece Alpi, NCS 6030-R20B, NCS 3060-Y70R, NCS 4020-R90B

Masterpiece and Colors.

La palette della collezione genera uno spazio cromatico all'interno del quale è semplice anche fare un uso sofisticato del colore di arredi, complementi, tessuti e tinte murali.

The collection's palette generates a colour space within which it is also easy to make sophisticated use of the colour of furniture, accessories, fabrics and wall shades.



7. Master Brown, NCS 2010-G60Y, NCS 6010-B90G
8. Piece Light, NCS 1502-Y50R, NCS 0907-Y70R

9. Master Gray, NCS 6020-R80B, NCS 4020-R90B, NCS 2010-B, NCS 1510-B50G
10. Piece Siena, NCS 6030-R20B, NCS 3060-Y70R, NCS 3560-Y20R

03b. Matching proposals.

Masterpiece and Anthology.



Masterpiece and Synesthesia.



- 1. Master White, Anthology 05 Dark
- 2. Master Coal, Anthology 01 White
- 3. Master Brown, Anthology 03 Earth
- 4. Synesthesia Golden Borg, Master Sand, Piece Siena
- 5. Master Coal, Synesthesia Gray Marble

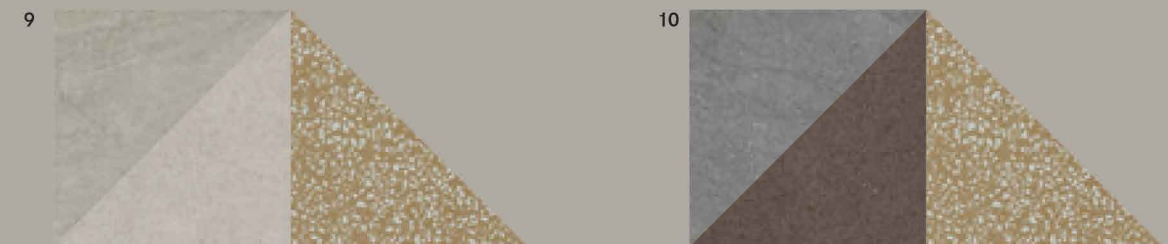
- 6. Synesthesia Pure Statuario, Piece Dark
- 7. Synesthesia Pure Statuario, Master Gray
- 8. Synesthesia Pure Statuario, Piece Alpi

Masterpiece and Collections.

I 10 colori che compongono la collezione si prestano a un'infinità di accostamenti con altri look ceramici, dal marmo al legno, dalla pietra al cemento, dimostrando un'ampia abbinabilità interna al catalogo Lea Ceramiche.

The 10 colours that make up the collection are suitable for an infinite number of combinations with other ceramic looks, from marble to wood, from stone to concrete, demonstrating a wide range of combinations within the Lea Ceramiche catalogue.

Masterpiece and Nextone.



Masterpiece and Bio Select.



- 9. Nextone White, Master Sand, Piece Siena
- 10. Nextone Gray, Master Brown, Piece Siena
- 11. Nextone Taupe, Piece Moka, Piece Siena
- 12. Nextone Dark, Master White, Piece Dark

- 13. Bio Select Ginger, Master Coal, Piece Dark
- 14. Bio Select Vanilla, Piece Alpi
- 15. Bio Select Natural, Piece Light

04. The Collection.



04d.

Master riproduce un cemento a grana grossa mosso e variegato, ricco di sfumature che attenuano l'uniformità tipica delle gettate di cemento: i colori e le numerose grafiche disponibili rafforzano l'unicità di ogni progetto di interior design.

Master reproduces a wavy and variegated coarse-grained concrete with a multitude of shades that soften the typical uniformity of concrete castings: the colours and the numerous available graphic effects enhance the uniqueness of each interior design project.

Kitchen.

Master Sand, Piece Dark,
Piece Siena.





Dal 30x60 cm al nuovo,
imponente 120x120 cm,
Masterpiece offre un corredo di
formati capace di rispondere a
ogni esigenza progettuale, sia a
pavimento che a rivestimento.

From 30x60 cm to the
new, impressive 120x120 cm
format, Masterpiece offers a
range of formats able to meet
all design requirements, both
for floors and walls.

WALL
Piece Siena 30x60

FLOOR
Piece Dark 120x120



Piece Dark



FLOOR
Master Sand 120x120

WALL
Piece Siena 60x120

WALL
Piece Dark 60x120

FLOOR
Master Sand 60x60

Lea Ceramiche

30 — 31

Masterpiece

04e.

FLOOR
Piece Alpi 120x120

WALL
Synesthesia - Pure Statuario 120x278

Restaurant.

Piece Alpi, Master Coal,
Master Gray, Master White.





Piece Alpi presenta un fondo di un intenso color verde, reso arioso e vivace dalle scaglie bianche che lo punteggiano diffusamente. Un colore nuovo e audace che trova nei due grigi di Master un perfetto contrappunto cromatico. Le superfici in gres porcellanato sono pratiche e resistenti, destinate a durare e sempre facili da pulire. In più, grazie alla tecnologia antibatterica PROTECT, sono sane e sicure anche dal punto di vista igienico.

Piece Alpi has a deep green background made airy and lively by the white flakes dotted throughout. A new and bold colour that is perfectly counterbalanced by Master's two greys. Porcelain stoneware surfaces are practical and durable, designed to last and always easy to clean. Moreover, thanks to PROTECT antibacterial technology, they are also healthy and safe from a hygiene standpoint.

WALL
Master Coal 120x120

FLOOR
Piece Alpi 120x120



WALL
Master Gray 120x120

FLOOR
Master Coal 120x120

WALL
Pietra Alpina 120x120

FLOOR
Master White 120x120



04f.

Masterpiece asseconda la logica del progetto architettonico con due estetiche iconiche e sorprendentemente facili da abbinare, tra loro e con altri look ceramici. Ciascuna si esprime attraverso un'estesa gamma di colori e di formati, due spessori e una finitura (Grip) dedicata all'outdoor.

Masterpiece embraces the logic of architectural design with two iconic aesthetics that are surprisingly easy to combine, both with each other and with other ceramic looks. Each one of them is expressed through an extensive range of colours and formats, two thicknesses and a finish (Grip) for outdoor use.

WALL
Synesthesia - Golden Borg 120x278

FLOOR
Master Sand 120x120

Museum.

Master Sand, Master Coal, Piece Moka, Master Brown.



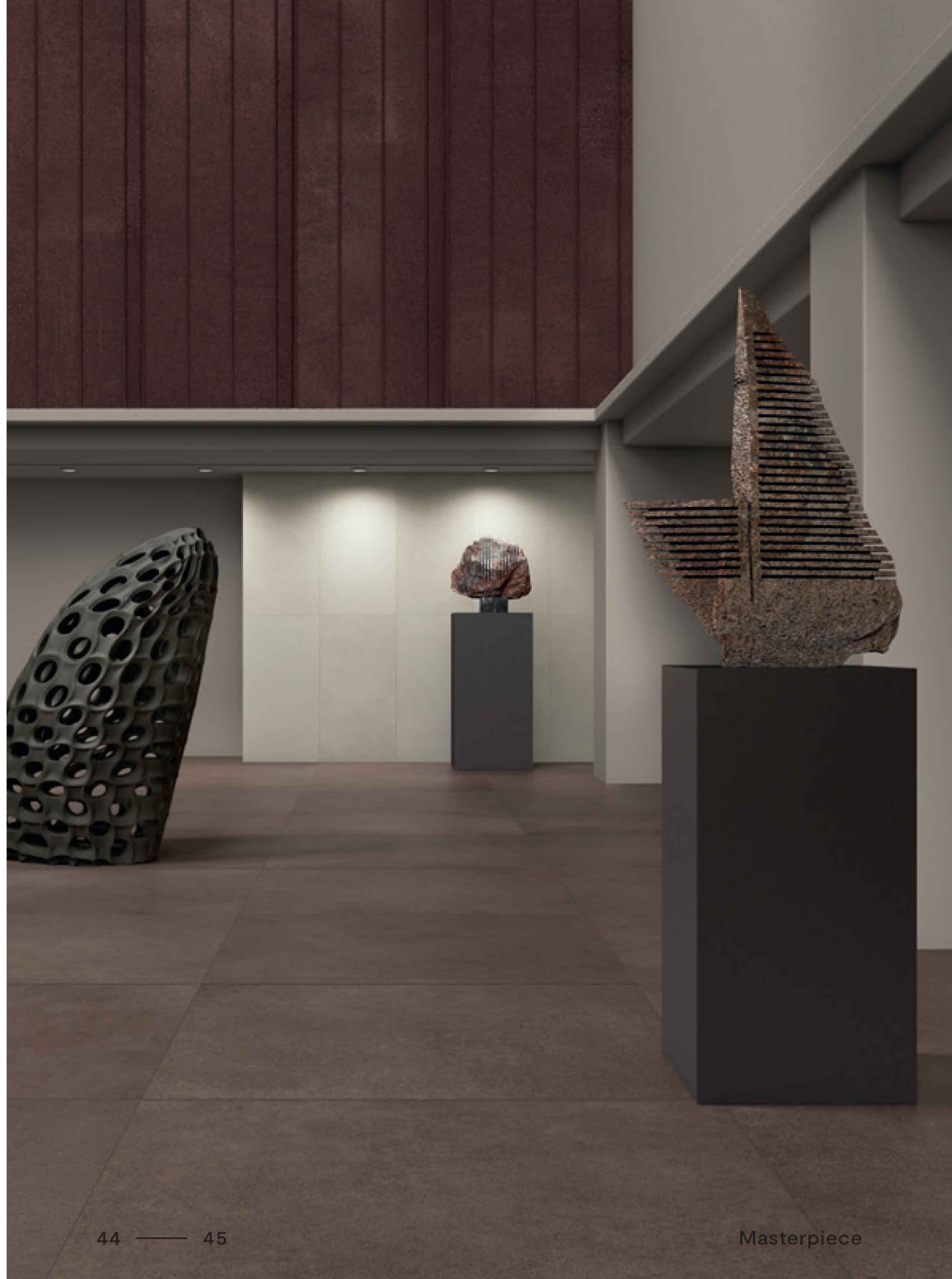
WALL
Piece Moka 60x120

FLOOR
Master Coal Grip L2 60x120

Piece Moka e Master Brown sono tinte inedite per il catalogo Lea Ceramiche. Intense e calde, eleganti e attualissime: generano uno spazio cromatico fertile di accostamenti raffinati e discreti.

Piece Moka and Master Brown are new colours for the Lea Ceramiche catalogue. Intense, warm, elegant and highly contemporary, they generate a fertile colour space of refined and discreet combinations.

FLOOR
Master Brown 120x120



WALL
Pietra Moka 120x120

FLOOR
Master Brown 120x120



04g.

I 5 colori Piece non si limitano a reinterpretare dal punto di vista della texture grafica i 5 colori Master ma si aggiungono ad essi, raddoppiando il potenziale creativo. Masterpiece conta dunque ben 10 tinte, ora più neutre e trasversali, ora più originali e di tendenza.

The 5 Piece colours not only reinterpret the graphic texture of the 5 Master colours, but they also add themselves to them, doubling their creative potential. Masterpiece, therefore, has 10 colours, some more neutral and versatile, others more original and trendy.

Loft.

Master White, Piece Siena,
Master Gray, Master Brown.

WALL
Master White 60x120

FLOOR
Master White 60x60



Il catalogo Lea Ceramiche si amplia a colori inediti che, a pavimento e a rivestimento, moltiplicano le possibilità espressive della ceramica. Tra essi, Piece Siena, un giallo ocra caldo e accogliente, luminoso grazie alla fitta puntinatura bianca del seminato.

The Lea Ceramiche catalogue has expanded to include new colours that multiply the expressive potential of ceramic for floors and walls. These include Piece Siena, a warm and welcoming yellow ochre that is luminous thanks to the dense white speckles of the seminato.

WALL
Piece Siena 30x60 - 60x120

FLOOR
Master White 120x120

FLOOR
Master Gray 120x120

WALL
Pieve Siena 60x120



Lea Ceramiche

Master White



52 — 53

Masterpiece



FLOOR
Master Gray 120x120

WALL
Master Brown 60x120



L'alto numero di grafiche che caratterizza i cinque colori Master genera superfici effetto cemento uniche e irripetibili, con un disegno mosso e un variegato ventaglio di sfumature.

The high number of graphic effects that characterise the five Master colours generates unique and inimitable concrete-effect surfaces with a wavy pattern and a varied range of shades.

FLOOR
Master Gray 120x120
Master Brown 120x120

04h.

Il nuovo formato 120x120 cm riduce notevolmente il numero delle fughe e rende protagonista la materia ceramica e gli straordinari dettagli grafici e cromatici della sua superficie.

The new 120x120 cm format considerably reduces the number of joints and highlights the ceramic material and the extraordinary graphic and chromatic details on its surface.

Home.

Piece Light, Piece Dark,
Master Coal, Master Gray.





Lo studio delle texture e delle cromie all'origine della collezione incoraggia accostamenti che, all'interno del catalogo Lea Ceramiche, spaziano dall'effetto legno al look marmo, passando per numerose altre suggestioni materiche e cromatiche.

The study of textures and colours underlying the collection encourages combinations which, within the Lea Ceramiche catalogue, range from a wood effect to a marble look, as well as numerous other material and colour effects.

WALL
Bio Select Cinnamon 20x120

FLOOR
Piece Dark 60x60



WALL
Piece Light 60x120

FLOOR
Master Coal 120x120



FLOOR
Master Gray 120x120

WALL
Piece Dark 60x120



Master Gray

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sua forma migliore.

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Ceramics offer unique and outstanding performance.

SICURA SAFE	RESISTENTE RESISTANT
IGIENICA HYGIENIC	VERSATILE VERSATILE
DURA A LUNGO LONG-LASTING	STABILE STABLE
NON EMETTE SOSTANZE CHIMICHE NOCIVE ZERO VOCs	RICICLABILE RECYCLABLE
NON BRUCIA IT DOES NOT BURN	AMA L'AMBIENTE ENVIRONMENT-FRIENDLY

Panariagroup si distingue con prodotti di qualità superiore.
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PIÙ SALUBRI
Grazie all'integrazione della tecnologia antibatterica Protect.

HEALTHIER
Thanks to the integrated Protect antimicrobial technology.

PIÙ VERSATILI E ADATTI AD OGNI IMPIEGO
Grazie ad un'ampia disponibilità di tecnologie e componenti ad elevata performance che consentono di ottenere prodotti adatti a destinazioni d'uso differenti.

MORE VERSATILE AND SUITABLE FOR EVERY USE
Thanks to the wide availability of high-performance technologies and components that allow you to obtain products suitable for different uses.

PIÙ FACILI DA PULIRE
Grazie alle nostre esclusive tecniche di lavorazione delle superfici.

EASIER TO CLEAN
Thanks to our exclusive surface processing techniques.

PIÙ SOSTENIBILI
Grazie a un processo produttivo estremamente efficiente in termini di rispetto delle norme ambientali, del consumo di acqua, energia e materie prime.

MORE SUSTAINABLE
Thanks to a production process that is extremely efficient in terms of compliance with environmental standards and consumption of water, energy and raw materials.



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Per un abitare sano, sicuro e protetto.

Pavimenti e rivestimenti antibatterici ad altissime performance.

TO LIVE HEALTHILY, SAFE AND SECURE.

Antimicrobial floor and wall coverings with the highest performance.



1. AZIONE POTENTE.

Elimina i batteri e ne impedisce la proliferazione.

POWERFUL ACTION.

Eliminates microbes and prevents their reproduction.



2. PROTEZIONE CONTINUA.

Sempre attivo, 24 ore su 24, con e senza luce solare.

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Always active, 24 hours a day, with and without sunlight.



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Grazie alla tecnologia integrata in modo permanente nel prodotto.

ETERNAL EFFECTIVENESS.

Thanks to the technology permanently integrated into the product.

with MICROBAN[®]





Safetouch

Soft and safe surfaces

Nat

Superfici ceramiche più lisce e gradevoli al tatto, con elevati standard di resistenza allo scivolamento.

Smoother ceramic surfaces that are more pleasing to the touch, with high standards of slip resistance.



1. MORBIDA AL TATTO E RUVIDITÀ MINIMA.

Soft to the touch and smoother.



2. RESISTENZA ALLO SCIVOLAMENTO GARANTITA. - R10

Guaranteed slip resistance. - R10



3. IGIENICA E FACILE DA PULIRE.

Hygienic and easy to clean.

La natura di questa superficie, che unisce incredibile versatilità, estetica e performance, la rende perfetta per le destinazioni d'uso indoor più disparate, che si tratti di spazi residenziali o pubblici. Perché Safetouch ha caratteristiche inedite e altamente performanti.

La speciale materia utilizzata si compone di microgranuli di origine vetrosa. Grazie alla ridottissima granulometria delle particelle, la superficie risultante è priva delle marcate asperità che caratterizzano le superfici antiscivolo tradizionali R10 e che ne esasperano la ruvidità, riducendone la morbidezza tattile e complicando pulizia e manutenzione. Tuttavia, a livello micro e non percepibile al tatto, la superficie mantiene delle irregolarità che la rendono efficace nel proteggere l'utilizzatore dallo scivolamento.

La tecnologia Safetouch è incorporata nel processo produttivo del materiale ceramico e rimane efficace per tutta la vita del prodotto. Inoltre, le sue caratteristiche peculiari non vanno in alcun modo ad intaccare la resa estetica del prodotto, che mantiene i più alti standard estetici e di cura del dettaglio.

The nature of this surface, which combines incredible versatility, aesthetics and performance, makes it perfect for a wide variety of indoor uses, whether residential or public.

Because Safetouch has unprecedented, high performance features.

The special material used to make it consists of vitreous microgranules. Thanks to the very small particle size, the resulting surface lacks the distinct roughness characteristic of traditional non-slip surfaces R10, which exacerbates their roughness, reducing their tactile softness and complicating cleaning and maintenance.

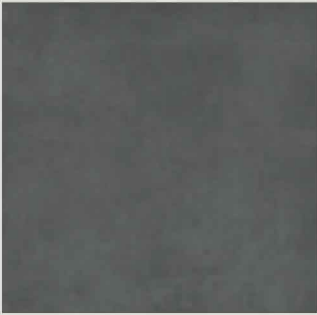
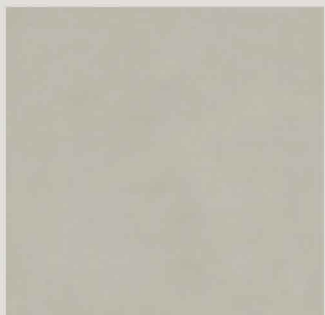
However, at a micro level that is not perceptible to the touch, the surface retains irregularities that effectively protect users from slipping.

Safetouch technology is incorporated into the production process used to create the ceramic material and remains effective throughout the product's life. Moreover, its special properties do not in any way diminish the aesthetic performance of the product, which maintains the highest aesthetic standards and attention to detail.



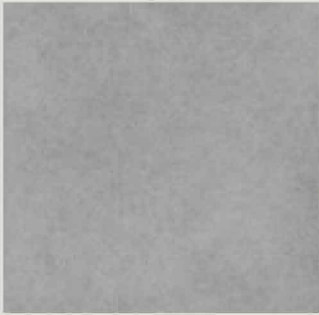
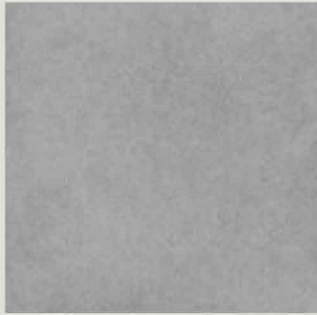
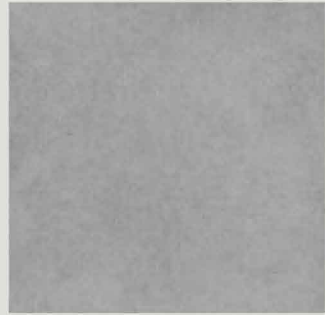
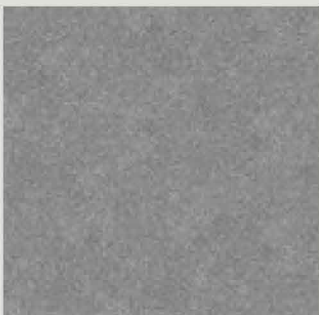
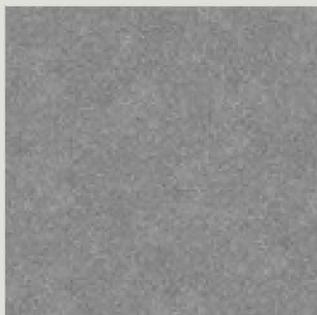
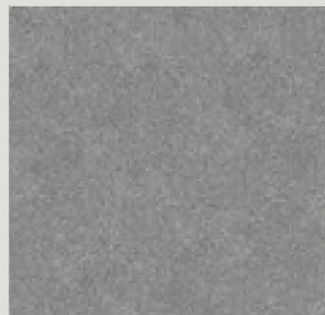
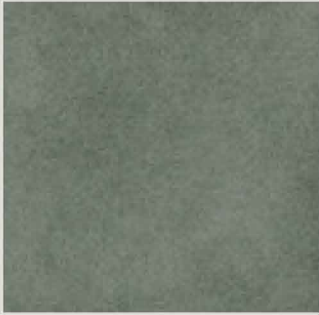
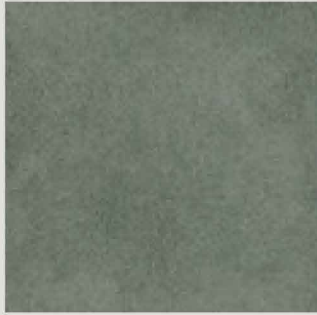
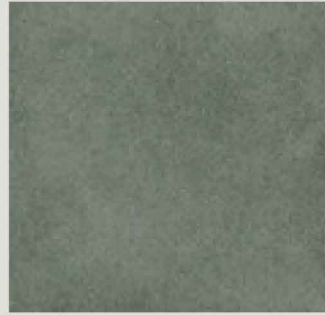
MASTER - SHADE VARIATION



Master Coal			
Master Gray			
Master White			
Master Sand			
Master Brown			

PIECE - SHADE VARIATION



Piece Light			
Piece Dark			
Piece Alpi			
Piece Moka			
Piece Siena			

MASTER - DETAIL ZOOM



Master Coal	
Master Gray	
Master White	
Master Sand	
Master Brown	

PIECE - DETAIL ZOOM

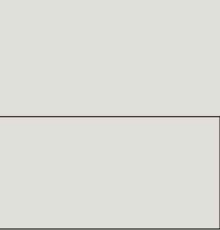


Piece Light	
Piece Dark	
Piece Alpi	
Piece Moka	
Piece Siena	

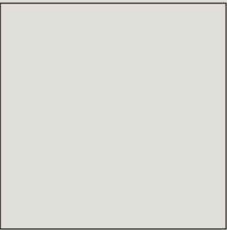
Formati Gres / Stoneware Sizes ^{LRT}



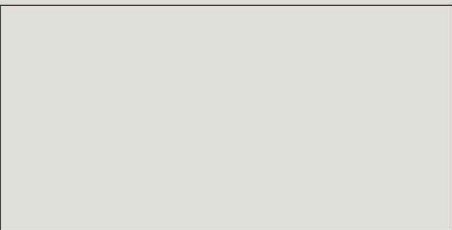
Gres porcellanato / Porcelain stoneware
Spessore/thickness: 9mm



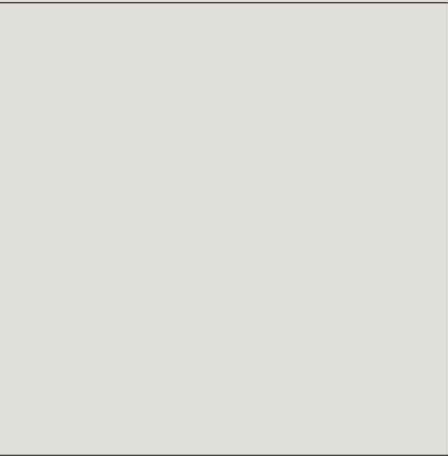
30x60cm
12"x24"
NAT



60x60cm
24"x24"
NAT / GRIP**



60x120cm
24"x48"
NAT / GRIP**



120x120cm
48"x48"
NAT

P R () T E C T
ANTIBATTERICO - ANTIMICROBIAL

*Gres porcellanato spessorato / Extra thick porcelain stoneware
Spessore/thickness: 20mm



60x120cm
24"x48"
GRIP**

* Protezione antibatterica non presente - No antimicrobial protection
** Escluso Master Brown - Except Master Brown

Finiture / Finishes



Nat



residenziale
residential



commerciale leggero
light commercial



commerciale intensivo
intensive commercial



esterno
outdoor

Grip



SUPERFICI CERAMICHE PIÙ LISCE E GRADEVOLI AL TATTO, CON ELEVATI STANDARD DI RESISTENZA ALLO SCIVOLAMENTO.

SMOOTHER CERAMIC SURFACES THAT ARE MORE PLEASING TO THE TOUCH, WITH HIGH STANDARDS OF SLIP RESISTANCE.

SURFACES EN CÉRAMIQUE PLUS LISSES ET PLUS AGRÉABLES AU TOUCHER, AVEC UN HAUT NIVEAU DE RÉSISTANCE AU GLISSEMENT.

BESONDERS GLATTE, SICH ANGENEHM ANFÜHLENDE KERAMIKBELÄGE MIT HOHER RUTSCHFESTIGKEIT.



1. MORBIDA AL TATTO E RUVIDITÀ MINIMA
Soft to the touch and smoother
Douce au toucher et rugosité minimale
Weiche Haptik und geringste Rauheit



2. RESISTENZA ALLO SCIVOLAMENTO GARANTITA - R10
Guaranteed slip resistance - R10
Résistance au glissement garantie - R10
Garantiert rutschfest - R10



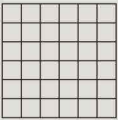
3. IGIENICA E FACILE DA PULIRE
Hygienic and easy to clean
Hygénique et facile à nettoyer
Hygienisch und leicht zu reinigen



Mosaici / Mosaics

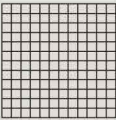


Mosaico 36



30x30 cm
12"x12"
MASTER

Mosaico Chip



30x30 cm
12"x12"
PIECE

Fondi / Plain tiles

Master				Master White	Master Sand	Master Gray	Master Coal	Master Brown
								
120x120cm 48"x48"		9mm	NAT	LG8M240	LG8M220	LG8M210	LG8M200	LG8M230
60x120cm 24"x48"		9mm	NAT	LGXM240	LGXM220	LGXM210	LGXM200	LGXM230
			GRIP	LGXM245	LGXM225	LGXM215	LGXM205	-
60x60cm 24"x24"		9mm	NAT	LGWM240	LGWM220	LGWM210	LGWM200	LGWM230
			GRIP	LGWM245	LGWM225	LGWM215	LGWM205	-
30x60cm 12"x24"		9mm	NAT	LGVM240	LGVM220	LGVM210	LGVM200	LGVM230
60x60cm 24"x24"		20mm	GRIP	LGXM295	LGXM275	LGXM265	LGXM255	-
60x120cm 24"x48"		20mm	GRIP	LGXM295	LGXM275	LGXM265	LGXM255	-

Fondi / Plain tiles

Piece				Piece Light	Piece Siena	Piece Alpi	Piece Dark	Piece Moka
								
120x120cm 48"x48"		9mm	NAT	LG8M260	LG8M270	LG8M280	LG8M250	LG8M290
60x120cm 24"x48"		9mm	NAT	LGXM260	LGXM270	LGXM280	LGXM260	LGXM290
60x60cm 24"x24"		9mm	NAT	LGWM260	LGWM270	LGWM280	LGWM250	LGWM290
30x60cm 12"x24"		9mm	NAT	LGVM260	LGVM270	LGVM280	LGVM260	LGVM290

Mosaici / Mosaics

				Master White	Master Sand	Master Gray	Master Coal	Master Brown
								
Mosaico 36		30x30 cm 12"x12"	NAT	LGCM240	LGCM220	LGCM210	LGCM200	LGCM230
				Piece Light	Piece Siena	Piece Alpi	Piece Dark	Piece Moka
								
Mosaico Chip		30x30 cm 12"x12"	NAT	LGCM260	LGCM270	LGCM280	LGCM250	LGCM290

Pezzi Speciali / Trims

Spessore/thickness: 9mm

gres porcellanato



Sezione gradino
4cm / 1⁹/₁₆"



Battiscopa		5,5x60cm 2"x24" rett	NATURAL	LGRM240	LGRM220	LGRM210	LGRM200	LGRM230
			GRIP	LGDM224	LGDM218	LGDM212	LGDM206	
Gradino Plus*		35x120cm 13 ³ / ₄ "x48" rett	NATURAL	LGDM221	LGDM215	LGDM209	LGDM203	LGDM200
			GRIP	LGDM224	LGDM218	LGDM212	LGDM206	
Angolo dx Gradino Plus*		35x120cm 13 ³ / ₄ "x48" rett	NATURAL	LGDM222	LGDM216	LGDM210	LGDM204	LGDM201
			GRIP	LGDM225	LGDM219	LGDM213	LGDM207	
Angolo sx Gradino Plus*		35x120cm 13 ³ / ₄ "x48" rett	NATURAL	LGDM223	LGDM217	LGDM211	LGDM205	LGDM202
			GRIP	LGDM226	LGDM220	LGDM214	LGDM208	

Pezzi Speciali / Trims

Spessore/thickness: 9mm

gres porcellanato



Sezione gradino
4cm / 1⁹/₁₆"



Battiscopa		5,5x60cm 2"x24" rett	NATURAL	LGRM260	LGRM270	LGRM280	LGRM250	LGRM290
Gradino Plus*		35x120cm 13 ³ / ₄ "x48" rett	NATURAL	LGDM233	LGDM239	LGDM227	LGDM230	LGDM236
Angolo dx Gradino Plus*		35x120cm 13 ³ / ₄ "x48" rett	NATURAL	LGDM234	LGDM240	LGDM228	LGDM231	LGDM237
Angolo sx Gradino Plus*		35x120cm 13 ³ / ₄ "x48" rett	NATURAL	LGDM235	LGDM241	LGDM229	LGDM232	LGDM238

* Su richiesta. Per maggiori informazioni circa quantità minime e tempi di consegna rivolgersi all'ufficio commerciale. / Upon request. For more information about minimum quantities and delivery times please contact the sales department.

Pezzi Speciali / Trims

Spessore/thickness: 20mm

L2



Griglia*		15x60cm 6"x24" rett	GRIP	LG1M240	LG1M220	LG1M210	LG1M200
Griglia Angolare sx*		15x60cm 6"x24" rett	GRIP	LG1M242	LG1M222	LG1M212	LG1M202
Griglia Angolare dx*		15x60cm 6"x24" rett	GRIP	LG1M241	LG1M221	LG1M211	LG1M201
Costa Toro*		30x60cm 12"x24" rett	GRIP	LGDM2F4	LGDM2F2	LGDM2F1	LGDM2F0
Costa Toro Angolare sx*		30x60cm 12"x24" rett	GRIP	LGDM2B7	LGDM2B5	LGDM2B3	LGDM2B1
Costa Toro Angolare dx*		30x60cm 12"x24" rett	GRIP	LGDM2B6	LGDM2B4	LGDM2B2	LGDM2B0
Costa Retta*		30x60cm 12"x24" rett	RGRIP	LGDM2C4	LGDM2C2	LGDM2C1	LGDM2C0
Costa Retta Angolare sx*		30x60cm 12"x24" rett	GRIP	LGDM2A7	LGDM2A5	LGDM2A3	LGDM2A1
Costa Retta Angolare dx*		30x60cm 12"x24" rett	GRIP	LGDM2A6	LGDM2A4	LGDM2A2	LGDM2A0
Costa Toro Step*		30x60cm 12"x24" rett	GRIP	LGDM2J4	LGDM2J2	LGDM2J1	LGDM2J0
Costa Retta Step*		30x60cm 12"x24" rett	GRIP	LGDM2C4	LGDM2C2	LGDM2C1	LGDM2C0
Costa Retta con Gocciolatoio*		30x60cm 12"x24" rett	GRIP	LGDM2H4	LGDM2H2	LGDM2H1	LGDM2H0
Costa Toro con Gocciolatoio*		30x60cm 12"x24" rett	GRIP	LGDM2Y4	LGDM2Y2	LGDM2Y1	LGDM2Y0

Caratteristiche tecniche / Technical characteristics



Gres porcellanato / Porcelain stoneware					Conforme / According to: ISO 13006 G (Gruppo/Group Bla) EN 14411 G (Gruppo/Group Bla) ANSI A137.1 Porcelain tiles (P1 Class)			
		Metodo di prova /Test method	Requisiti prescritti /Required values	Valori medi /Average values				
	Assorbimento d'acqua /Water absorption	ISO 10545-3	≤ 0,5%	0,05%				
		ASTM C373						
	Sforzo di rottura S /Breaking strength	ISO 10545-4	≥ 1300 N	1.800 N 9 mm 13.600 N 20mm				
		ASTM C648	≥ 250 lbf	400 lbf 9 mm 2,800 lbf 20mm				
	Resistenza a flessione /Modulus of rupture	ISO 10545-4	≥ 35 N/mm²	50 N/mm²				
	Resistenza all'abrasione profonda /Resistance to deep abrasion	ISO 10545-6	≤ 175 mm³	145 mm³				
		ASTM C1243						
	Dilatazione termica lineare /Linear thermal expansion	ISO 10545-8	Requisito non previsto/No provision	α ≤ 7x10 ⁻⁶ °C ⁻¹				
		ASTM C372	Requisito non previsto/No provision	α ≤ 4.4x10 ⁻⁶ °F ⁻¹ / α ≤ 8x10 ⁻⁶ °C ⁻¹				
	Resistenza alle macchie /Stain resistance	ISO 10545-14	Classe/Class 3 Min.	5 Resistente/Resistant				
		ASTM C1378	Come indicato dal produttore /As indicated by manufacturer	Class A Resistente/Resistant				
	Resistenza all'attacco chimico* /Chemical resistance	ISO 10545-13	Come indicato dal produttore /As indicated by manufacturer	LA—HA Resistente/Resistant				
		ASTM C650	Come indicato dal produttore /As indicated by manufacturer	Class A Resistant				
	Resistenza al gelo /Frost resistance	ISO 10545-12	Nessuna alterazione/No alteration	Resistente/Resistant				
		ASTM C1026	Come indicato dal produttore /As indicated by manufacturer	Resistant				
	Resistenza allo scivolamento /Slip resistance	DIN EN 16165 Annex B	—	R10 (Nat) - R11 (Grip - Grip 20mm)				
		DIN EN 16165 Annex A	—	A+B (Nat) - A+B+C (Grip - Grip 20mm)				
		BCR-TORTUS	—	μ >0,40				
		ANSI A326.3	—	ID - DCOF≥0.42 (Dry) - NAT IW - DCOF≥0.42 (Wet) - NAT IW+ *** - NAT EW - (Grip - Grip 20mm)				
		AS/NZS 4586	—	P3 (Nat) - P4 (Grip)				
		BS EN 16165 - Annex C	—	PTV 36+wet (Sl.96) Nat PTV 36+wet (Sl.96-Sl.55) Grip				
	Reazione al fuoco /Fire reaction	EN 13823	CPR (UE) 305/2011, 2000/147/CE,	Classe / Class A1 (wall)				
		EN 9239-1	UNI EN 13501-1	Classe / Class A1 fl (floor)				
	Flame spread	ASTM E84	No provision	Class A				
	Fuga minima consigliata (**) recommended minimum joint (**)	INDOOR	—	2mm				
		OUTDOOR	—	5mm circa / approx.				
	Stonalizzazione /Shade variation	ANSI A137.1	Come indicato dal produttore /As indicated by manufacturer	V2 Variazioni minime /Slight variations				

(*) ad esclusione dell'acido fluoridrico e derivati / excluding hydrofluoric acid and its derivatives

(**) salvo diversa indicazione dei Codici di Posa Nazionali. La larghezza delle fughe deve comunque essere decisa dalla Direzione Lavori
the width of grout joints must be established by the installation supervisor, unless grout widths are regulated by national laying standards

(***) Ad eccezione delle zone caratterizzate da un maggior rischio di scivolamento (come docce pubbliche, piscine coperte, ecc.) per le quali si consiglia una superficie Grip / With the exception of areas characterized by a higher risk of slipping (such as public showers, indoor swimming pools, etc.) for which a Grip surface is recommended

Imballi / Packing



Articolo	Scatola			Pallet				
	cm	inch	pz.	mq	kg	scat.	mq	kg
Fondo	120x120	48"x48"	1	1,44	31,8	32	46,08	1.017,6
Fondo	60x120	24"x48"	2	1,44	31,8	36	51,8	1.144,8
Fondo	60x60	24"x24"	4	1,44	31,8	32	46,1	1.017,6
Fondo	30x60	12"x24"	9	1,62	35,0	32	51,8	1.120,0
Mosaico 36	30x30	12"x12"	5	0,45	9,3	60	27,0	558,0
Mosaico Chip	30x30	12"x12"	5	0,45	9,3	60	27,0	558,0
Battiscopa	5,5x60	2"x24"	12	7,2 m.l	8,5	50	360 m.l.	426,0
Gradino plus	35x120	13 ^{3/4} "x48"	2	0,84	34,0	12	10,1	408,0
Angolo gradino plus	35x120	13 ^{3/4} "x48"	1	0,42	17,0	24	10,1	408,0
Fondo (20mm)	60x120	24"x48"	1	0,72	32,5	36	25,9	1.170,0
Griglia	15x60	6"x24"	2	0,18	8,0	100	18,0	800,0
Griglia Angolare sx - dx	15x60	6"x24"	2	0,16	7,0	100	15,8	700,0
Costa Toro	30x60	12"x24"	1	0,18	8,1	100	18,0	812,5
Costa Toro Angolare sx - dx	30x60	12"x24"	1	0,14	6,1	100	13,5	610,0
Costa Retta	30x60	12"x24"	1	0,18	8,1	100	18,0	812,5
Costa Retta Angolare sx - dx	30x60	12"x24"	1	0,14	6,1	100	13,5	610,0
Costa Toro Step	30x60	12"x24"	1	0,18	8,1	100	18,0	812,5
Costa Retta Step	30x60	12"x24"	1	0,18	8,1	100	18,0	812,5
Costa Retta con Gocciolatoio	30x60	12"x24"	1	0,18	8,1	100	18,0	812,5
Costa Toro con Gocciolatoio	30x60	12"x24"	1	0,18	8,1	100	18,0	812,5



Certificazioni / Certifications

UNI EN ISO 14001:2015

UNI EN ISO 9001:2015

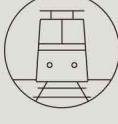
EN 14411
Marchio CE*

GESTIONE AMBIENTALE VERIFICATA
reg. n. IT0002239

PRODUCT CERTIFIED FOR
LOW CHEMICAL EMISSIONS
UL GREENGUARD
GOLD

*MARCHIO CE Le DOP sono disponibili sul sito internet/DOP are available on the website leaceramiche.com
**LEED Lea Ceramiche, è membro di GBC Italia, organizzazione che promuove sul territorio italiano la realizzazione di edifici nel rispetto dell'ambiente, della salute e del benessere delle persone che ci vivono e lavorano./Lea Ceramiche is a member of the U.S. Green Building Council: this is an organization that promotes buildings that are environmentally responsible, profitable and healthy places to live and work.
***EPD I prodotti Lea Ceramiche possiedono Dichiarazione Ambientale di Prodotto (EPD) specifica di tipo III, certificata da ente terzo indipendente secondo le normative ISO 14025 e EN 15804. Disponibile su richiesta.
Lea Ceramiche products have a type III specific Environmental Product Declaration (EPD). This is certified by an independent third party according to ISO 14025 and EN 15804 standards. Available on request.

Impieghi grès porcellanato / Uses

 Alberghi Hotels	 Locali pubblici Public spaces
 Abitazioni Housing	 Aeroporti Airports
 Bar - Ristoranti Bar - Restaurants	 Centri commerciali Malls
 Negozi Shops	 Stazioni Train stations

Impieghi L2 / Uses

 Vialetti Walkways	 Parcheggi Parking areas
 Parchi pubblici - giardini Public parks - gardens	 Terrazze Terraces
 Camminamenti piscine Pool decks	 Zone industriali Industrial areas
 Stabilimenti balneari Beach resorts	 Aree urbane Urban areas

Colophon / Company info

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41042 Fiorano Modenese
Modena Italy

T +39 0536 837811
E info@leaceramiche.it
leaceramiche.com

Panariagroup
Industrie Ceramiche S.p.A.

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Tel +39 02 76011406
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Charlotte, NC 28217
T +1 704 522 6300
E info@leausa.us
www.leausa.us

Concept and art direction:
Group Marketing &
Communications —
Panariagroup

Masterpiece overview



Colori / Colors

Master

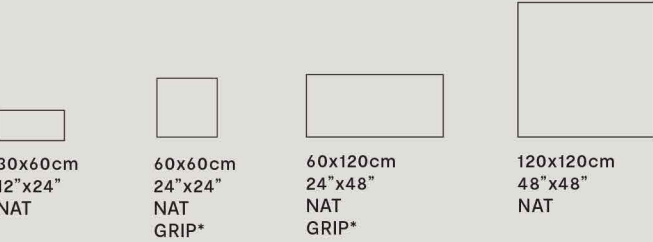


Piece



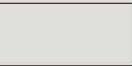
Formati / Sizes ^{LT}

Fondi/Plain Tiles



Fondi/Plain Tiles

L2** 20mm



60x120cm
24"x48"
GRIP*

* Escluso Master Brown - Except Master Brown
** Protezione antibatterica non presente
No antimicrobial protection



EXPLORE IN 360°
ON REAL.LEACERAMICHE.COM

Gres porcellanato
Porcelain stoneware
Spessore/thickness: 9mm

Gres porcellanato spessorato
Extra thick porcelain stoneware
Spessore/thickness: 20mm



Safetouch
Soft and safe surfaces
Nat

PR()TECT
SUPERFICIE ANTIBATTERICA
ANTIMICROBIAL SURFACE
with MICROBAN®

Awards



archiproducts
DESIGN AWARDS



SUSTAINABILITY
MENTION



MENTION ON
ADI DESIGN INDEX